

Date: Friday, 2/23/2007 8:31:23 AM  
 User: Kim Johnston

## Process Sheet

*Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	1/2 " FOAM SEAL	
Job Number	30878				
Estimate Number	10137				
P.O. Number	N/A		Part Number	D2463	
This Issue	2/23/2007	S.O. No. : N/A	Drawing Number	D2463 REV A	
Prsht Rev.	NC		Project Number	N/A	
First Issue	N/A		Drawing Revision	A	
Previous Run	26934		Material	N/A	
Written By			Due Date	3/20/2007 Qty: 500 Um: Each	
Checked & Approved By					
Comment	Est: B 02.02.18		Changed Inspection Level	DM	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING  
Comment: PURCHASING Issue P/O: <u>3170</u> <u>C207/02/24</u> Purchase part as per Dwg D2463 <u>500</u> Possible Supplier: Accurate Rubber P/N:451500007 Material release note required		
2.0	451500007	SEAL  
Comment: Qty.: 1.0000 f(s)/Unit Total : 500.0000 f(s) 1/2 " FOAM SEAL		
3.0	PACKAGING 1	PACKAGING RESOURCE #1  
Comment: PACKAGING RESOURCE #1 Receive & Inspect for Transit Damage Ensure Material Release Note is attached <u>2/23/02</u> <u>500</u>		
4.0	QC6	DIMENSIONAL CHECK  
Comment: DIMENSIONAL CHECK <u>2/23/02</u> <u>500</u>		
5.0	PACKAGING 1	PACKAGING RESOURCE #1  
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>QPos/03/08</u> <u>500</u> <u>6</u>		

W/O:		WORK ORDER CHANGES				
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 07/03/08  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 1/2 " FOAM SEAL

Job Number: 30878

Part Number: D2463

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



600

Comment: FINAL INSPECTION/W/O RELEASE

207/03/08

Job Completion



U 02/03/08

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES				
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

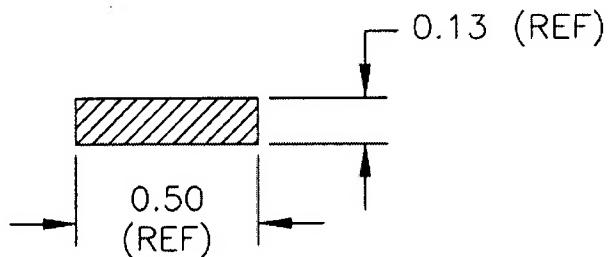
NOTE: Date & initial all entries



DESIGN KE	DRAWN BY KE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2463	REV. A SHEET 1 OF 1
DATE 98.09.09		TITLE NEOPRENE SEAL	SCALE NTS
A	98.09.09	NEW ISSUE	

RELEASED  
98.09.30 KE

## SPECIFICATION CONTROL DRAWING



D2463-XXXX CLOSED CELL NEOPRENE SEAL  
LENGTH

EG: 87.5" LONG: D2463-0875  
10" LONG: D2463-0100

POSSIBLE SUPPLIERS:  
ACCURATE RUBBER

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 30878



12771 No. 5 Road  
Richmond, B.C.  
Canada V7A 4E9  
Tel : (604) 274-9955  
Fax : (604) 274-1013

## CERTIFICATE OF COMPLIANCE

Date : 02/27/2007

Customer : Dart Aerospace LTD

Customer P.O. # : P000003170

ACR W.O. # : 124194

Item # : 351500007

Item Description: 1/8" X 1/2" X 50' IV1 C/W PSA

ACR Compound : IV1- P- 02

Date Shipped: 02/27/2007

This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Group quality standards.

Mohsen Ahmadi

(ACR GROUP INC. REPRESENTATIVE )